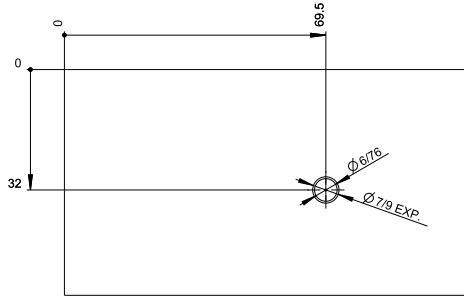
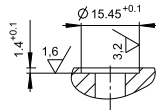


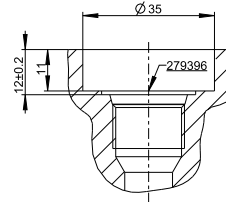
|   |
|---|
| A |
| B |
| C |
| D |
| E |
| F |
| G |
| H |

Confidential

沉台  
COUNTERBORE  
(ZAHLOUBENI)  
P,T,LS



型腔  
CAVITY  
(KOMORA)  
33



▽ Ra X~~X~~CSN EN ISO 1302

(除另行注明) 以下规格适用于螺线腔和接口:

1) 螺线倒角  $\Phi = \text{螺线大径} + 0.4\text{mm}$

2) 倒角顶角  $= 90^\circ \pm 10^\circ$

按图纸打标: 字高 5mm, 深度 0.5mm

孔位置公差: 尺寸值  $\pm 0.2$

(除另行注明) 钻孔最大表面粗糙度  $R_a = 25$

外圆边缘倒角  $0.5 \times 45^\circ$

扩孔 (EXP) 扩孔工具  $\Phi +0.1$ ; 粗糙度  $R_a = 3.2-6.3$

2 未标注尺寸按 ISO 2768-mK

FOR THREADED CAVITIES AND PORTS IS VALID (UNLESS STATED OTHERWISE):

- 1) Ø OF THREAD CHAMFER = BIG DIAMETER OF THREAD +0.4 mm
- 2) THE TOP ANGLE OF CHAMFER =  $90^\circ \pm 10^\circ$

SURFACE PROTECTION: WITHOUT

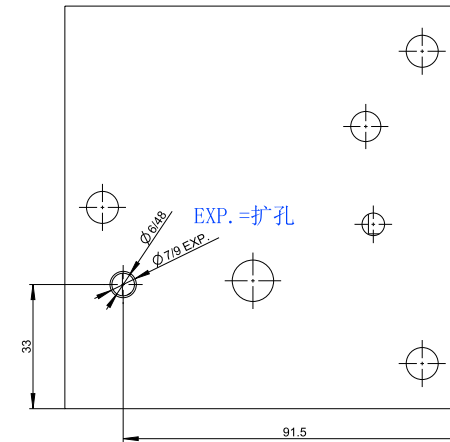
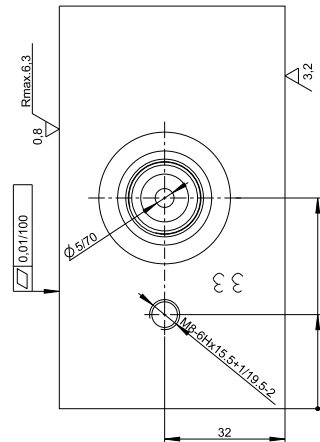
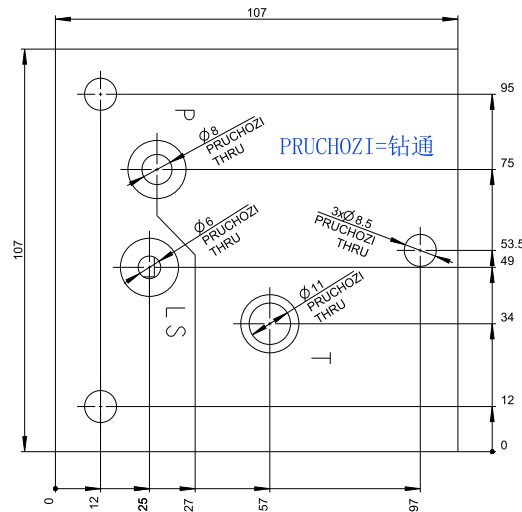
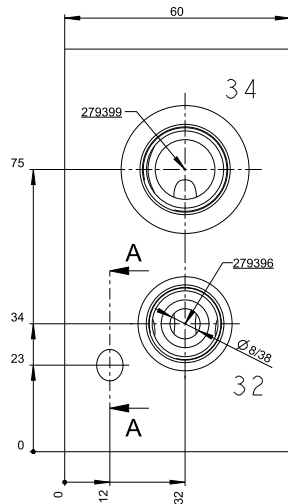
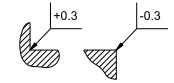
POSITIONS OF MARKING ACCORDING TO DRAWING; LETTERS HIGH 5 mm, DEEP 0.5 mm

TOLERANCE OF THE HOLES POSITION: DIMENSION VALUE  $\pm 0.2$

MAX. SURFACE ROUGHNESS OF DRILLING HOLES (UNLESS STATED OTHERWISE)  $Ra=25$

PERIPHERAL EDGES ARE CHAMFERED  $0.5 \times 45^\circ$

THE HOLES FOR EXPANDERS (EXP) - Ø OF EXPANDER  $+0.1$ ; SURFACE ROUGHNESS  $\nabla$  Ra 3.2  
DIMENSIONS WITHOUT TOLERANCES ACCORDING TO ISO2768-mK



△ Ra XCSN EN ISO 1302

PO ZAVITOVE KOMORY A PORTY PLATI (POKUD NENI UVEDENO JINAK):

1) Ø SRAZENI PO ZAVIT = VELKY PRUMER ZAVITU +0.4 mm

2) VRCHOLOHY UHLI SRAZENI =  $90^{\circ} \pm 10^{\circ}$

POVRCHOVA OCHRANA: BEZ POVRCHOVYCH OCHRANY

OPLOVIDA POZADAVKUMI PROGR. SRAZENI

ZNAČIT PODLE VYKRESU: VYSKA PISMA 5 mm, HL. 0.5 mm

TOLERANCE POLOHY OTVORU: HODNOTA KOTY  $\pm 0.2$

MAX. HODNOTA DRSNOSTI VRTANYCH DER (POKUD NENI UVEDENO JINAK) Ra=2.5

OBVODOVE HRANY BLOKU SRAZIT 0.5x45

Ra 6.3

OTVORY PRO EXPANDERY (EXP) - Ø EXPANDERU<sup>+0.1</sup>; OPRACOVANÍ ▽  
NETOLEROVANE ROZMERY PODLE ISO2768-mK

| 技术清洁度                 | 组号   | 表面            | 测试方法        | 企标        |
|-----------------------|------|---------------|-------------|-----------|
| Technical Cleanliness | Code | Surface [cm2] | Test method | AHGS 3001 |
| Technica cistota      | B    | 703.1         | A           |           |

|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                             |                           |                                                                                                |                               |  |                |          |
|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|---------------------------|------------------------------------------------------------------------------------------------|-------------------------------|--|----------------|----------|
| <div>Protection notice ISO 16016</div> <div>The reproduction, distribution and utilization of this document as well as the communication of its contents to others without express authorization is prohibited. Offenders will be held liable for the payment of damages.</div> <div>All rights reserved in the event of the grant of a patent, utility model or design.</div> <div>In case of differences between the language versions, the ENGLISH version shall prevail</div> <div>CAD produced drawing</div> <div>No manual modification allowed</div> | <div>DETAIL DRAWING</div> |                                                                                                | Scale1:1                      |  | Weight1.750 kg |          |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                             |                           |                                                                                                | MaterialEN AW-Al Cu4PbMgMn-T4 |  | Dim.mm         | Rough.Ra |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                             |                           |                                                                                                | NameBLOCK<br>BLOCK            |  |                |          |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                             |                           |                                                                                                | Order keyEcoProfiClean/HSCH   |  |                |          |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                             |                           |                                                                                                | Material no.41331201          |  | Rev.8          | A2       |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                             |                           |                                                                                                | Substitute for41331200        |  | Page1/1        |          |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                             |                           | Date24.09.2018                                                                                 |                               |  |                |          |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                             |                           | Creatorj.zwytok                                                                                |                               |  |                |          |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                             |                           | Date-                                                                                          |                               |  |                |          |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                             |                           | Checker-                                                                                       |                               |  |                |          |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                             |                           |  ISO 8015 |                               |  |                |          |

材料: EN AW-Al  
Cu4PbMgMn-T4  
重量: 1.75kg

—PLACE FOR MARKING OF PRODUCER  
(MISTO PRO OZNACENI VYROBCE)

## 供应商打标

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